

SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 23-Aug-2021

Revision date 23-Aug-2021

Revision Number 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name Nutec MF Cleaning Solution

Contains Butoxyethyl acetate

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Digital Printing

Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Manufacturer

NUTEC DIGITAL INK (PTY) LTD. 1 CLIFFORD STREET OTTERY, 7800 SOUTH AFRICA
For further information, please contact

Emergency: New Zealand 0800 Poison (0800 764 766)
Supplier: Hitec-Ink
Unit 4 / 231 Annex Road
Middleton 8025
Christchurch
Ph 03 6660100

1.4. Emergency telephone number

Emergency Telephone During normal opening hours: +32 59 56 14 00

Emergency Telephone - §45 - (EC)1272/2008

Europe 112

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Acute toxicity - Dermal	Category 4 - (H312)
Acute toxicity - Inhalation (Vapours)	Category 4 - (H332)
Acute toxicity - Inhalation (Dusts/Mists)	Category 4 - (H332)

2.2. Label elements

Contains Butoxyethyl acetate



Signal word

Warning

Hazard statements

H312 - Harmful in contact with skin

H332 - Harmful if inhaled

Precautionary Statements - EU (§28, 1272/2008)

P261 - Avoid breathing dust/fume/gas/mist/vapours/spray

P280 - Wear protective gloves and protective clothing
 P302 + P352 - IF ON SKIN: Wash with plenty of water and soap
 P312 - Call a POISON CENTER or doctor if you feel unwell
 P321 - Specific treatment (see supplemental first aid instructions on this label)
 P501 - Dispose of contents/ container to an approved waste disposal plant

Additional information

This product requires tactile warnings if supplied to the general public.

2.3. Other hazards

Harmful to aquatic life.

SECTION 3: Composition/information on ingredients**3.1 Substances**

Not applicable

3.2 Mixtures

Chemical name	Weight-%	REACH registration number	EC No	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)
Butoxyethyl acetate 112-07-2	80-100	01-211947511 2-47-XXXX	203-933-3	Acute Tox. 4 (H312) Acute Tox. 4 (H332)	-	-	-

Full text of H- and EUH-phrases: see section 16**Acute Toxicity Estimate**

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATE_{mix}) for classifying a mixture based on its components

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Butoxyethyl acetate 112-07-2	2400	1500	No data available	2.621	No data available

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures**4.1. Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance.

Inhalation

Remove to fresh air. If symptoms persist, call a doctor. If breathing has stopped, give artificial respiration. Get medical attention immediately.

Eye contact

Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

	Consult a doctor.
Skin contact	Wash off immediately with plenty of water for at least 15 minutes. If symptoms persist, call a doctor.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Get medical attention.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid breathing vapours or mists. Use personal protective equipment as required. See section 8 for more information.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Coughing and/ or wheezing. Difficulty in breathing.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media**

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical No information available.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Avoid breathing vapours or mists. Use personal protective equipment as required.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapours or mists. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Store locked up. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in the Safety Data Sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	Austria	Belgium	Bulgaria	Croatia
Butoxyethyl acetate 112-07-2	TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ *	TWA: 20 ppm TWA: 133 mg/m ³ STEL 40 ppm STEL 270 mg/m ³ H*	TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ *	STEL: 50 ppm STEL: 333 mg/m ³ TWA: 20 ppm TWA: 133 mg/m ³ K*	TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ *
Chemical name	Cyprus	Czech Republic	Denmark	Estonia	Finland
Butoxyethyl acetate 112-07-2	* STEL: 50 ppm STEL: 333 mg/m ³ TWA: 20 ppm TWA: 133 mg/m ³	TWA: 130 mg/m ³ Ceiling: 300 mg/m ³ *	TWA: 20 ppm TWA: 134 mg/m ³ H*	TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ A*	TWA: 20 ppm TWA: 130 mg/m ³ STEL: 50 ppm STEL: 330 mg/m ³ iho*
Chemical name	France	Germany	Germany MAK	Greece	Hungary
Butoxyethyl acetate 112-07-2	TWA: 10 ppm TWA: 66.5 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ *	TWA: 10 ppm TWA: 65 mg/m ³ H*	TWA: 10 ppm TWA: 66 mg/m ³ Peak: 20 ppm Peak: 132 mg/m ³ *	TWA: 20 ppm TWA: 135 mg/m ³ STEL: 40 ppm STEL: 270 mg/m ³	TWA: 133 mg/m ³ STEL: 333 mg/m ³ *
Chemical name	Ireland	Italy	Italy REL	Latvia	Lithuania
Butoxyethyl acetate 112-07-2	TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ Sk*	TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ pelle*	TWA: 20 ppm TWA: 131 mg/m ³	TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ *	* TWA: 10 ppm TWA: 70 mg/m ³ STEL: 20 ppm STEL: 140 mg/m ³

Chemical name	Luxembourg	Malta	Netherlands	Norway	Poland
Butoxyethyl acetate 112-07-2	* STEL: 50 ppm STEL: 333 mg/m ³ TWA: 20 ppm TWA: 133 mg/m ³	* STEL: 50 ppm STEL: 333 mg/m ³ TWA: 20 ppm TWA: 133 mg/m ³	TWA: 135 mg/m ³ STEL: 333 mg/m ³ H*	TWA: 10 ppm TWA: 65 mg/m ³ STEL: 20 ppm STEL: 97.5 mg/m ³ H*	STEL: 300 mg/m ³ TWA: 100 mg/m ³ *
Chemical name	Portugal	Romania	Slovakia	Slovenia	Spain
Butoxyethyl acetate 112-07-2	TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ P*	TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ *	TWA: 20 ppm TWA: 133 mg/m ³ * Ceiling: 333 mg/m ³	TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ *	TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 333 mg/m ³ via dérmica*
Chemical name	Sweden		Switzerland		United Kingdom
Butoxyethyl acetate 112-07-2	NGV: 10 ppm NGV: 70 mg/m ³ Bindande KGV: 50 ppm Bindande KGV: 333 mg/m ³ *		TWA: 10 ppm TWA: 66 mg/m ³ STEL: 20 ppm STEL: 132 mg/m ³ H*		TWA: 20 ppm TWA: 133 mg/m ³ STEL: 50 ppm STEL: 332 mg/m ³ Sk*

Biological occupational exposure limits

Chemical name	European Union	Austria	Bulgaria	Croatia	Czech Republic
Butoxyethyl acetate 112-07-2	-	-	-	-	200 mg/g Creatinine (urine - Butoxyacetic acid end of shift at end of workweek) 0.17 mmol/mmol Creatinine (urine - Butoxyacetic acid end of shift at end of workweek)
Chemical name	Denmark	Finland	France	Germany	Germany MAK
Butoxyethyl acetate 112-07-2	-	-	-	150 mg/g Creatinine (urine - Butoxyacetic acid (after hydrolysis) for long-term exposures: at the end of the shift after several shifts) 150 mg/g Creatinine (urine - Butoxyacetic acid (after hydrolysis) end of shift) 150 mg/g Creatinine - BAT (for long-term exposures: at the end of the shift after several shifts) urine 150 mg/g Creatinine - BAT (end of exposure or end of shift) urine	150 mg/g Creatinine (urine - Butoxyacetic acid (after hydrolysis) for long-term exposures: at the end of the shift after several shifts) 150 mg/g Creatinine (urine - Butoxyacetic acid (after hydrolysis) end of shift)
Chemical name	Slovenia		Spain	Switzerland	United Kingdom
Butoxyethyl acetate 112-07-2	150 mg/g Creatinine - urine (Butoxyacetic acid (after hydrolysis)) - at the end of the work shift; for long-term exposure: at the end of the work shift		-	150 mg/g creatinine (urine - 2-Butoxyacetic acid (after hydrolysis) end of shift, and after several shifts (for long-term exposures))	-

	after several consecutive workdays			
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Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

Environmental exposure controls No information available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid
Appearance No information available
Colour clear
Odour No information available.
Odour threshold No information available

Property	Values	Remarks • Method
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	140 °C / 284 °F °C	
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	67 °C / 153 °F °C	
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	None known
pH (as aqueous solution)	No data available	No information available
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	No data available	None known
Relative density	No data available	None known
Bulk density	No data available	
Liquid Density	No data available	
Relative vapour density	No data available	None known

Particle characteristics

Particle Size	No information available
Particle Size Distribution	No information available

9.2. Other information

VOC Content (%) 99.5

9.2.1. Information with regards to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat.

10.5. Incompatible materials

Incompatible materials None known based on information supplied.

10.6. Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Information on likely routes of exposure****Product Information**

Inhalation	Specific test data for the substance or mixture is not available. Harmful by inhalation. (based on components).
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	May be absorbed through the skin in harmful amounts. Harmful in contact with skin. (based on components).
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Coughing and/ or wheezing.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (dermal)	1,507.50 mg/kg
ATEmix (inhalation-dust/mist)	1.51 mg/l
ATEmix (inhalation-vapour)	11.10 mg/l

Unknown acute toxicity

0.005 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

0.005 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapour).

0.005 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Butoxyethyl acetate	= 2400mg/kg (Rat)	= 1500 mg/kg (Rabbit)	> 400 ppm (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitisation No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Harmful to aquatic life.

Unknown aquatic toxicity Contains 0.005 % of components with unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Butoxyethyl acetate	EC50: >500mg/L (72h, <i>Desmodesmus subspicatus</i>)	LC50: 20 - 40mg/L (96h, <i>Oncorhynchus mykiss</i>)	-	EC50: =37mg/L (48h, <i>Daphnia magna</i>)

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Butoxyethyl acetate	1.51

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product contains substance(s) classified as PBT or vPvB. .

Chemical name	PBT and vPvB assessment
Butoxyethyl acetate	The substance is not PBT / vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Other information Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information**IATA**

14.1 UN number or ID number Not regulated

14.2

14.3 Transport hazard class(es) Not regulated

14.4 Packing group Not regulated

14.5 Environmental hazards Not applicable

14.6 Special precautions for user

Special Provisions None

IMDG

14.1 UN number or ID number	Not regulated
14.2	
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None No information available
14.7 Maritime transport in bulk according to IMO instruments	No information available

RID

14.1 UN number or ID number	Not regulated
14.2	
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

ADR

14.1 UN number or ID number	Not regulated
14.2	
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****France****Occupational Illnesses (R-463-3, France)**

Chemical name	French RG number	Title
Butoxyethyl acetate 112-07-2	RG 84	-

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

International Inventories

TSCA	Contact supplier for inventory compliance status
DSL/NDL	Contact supplier for inventory compliance status
EINECS/ELINCS	Contact supplier for inventory compliance status
ENCS	Contact supplier for inventory compliance status
IECSC	Contact supplier for inventory compliance status
KECL	Contact supplier for inventory compliance status
PICCS	Contact supplier for inventory compliance status
AIIC	Contact supplier for inventory compliance status

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information**Key or legend to abbreviations and acronyms used in the safety data sheet****Full text of H-Statements referred to under section 3**

H312 - Harmful in contact with skin
H332 - Harmful if inhaled

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapour	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration hazard	Calculation method

Ozone	Calculation method
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Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australian National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organisation for Economic Co-operation and Development Environment, Health, and Safety Publications
Organisation for Economic Co-operation and Development High Production Volume Chemicals Programme
Organisation for Economic Co-operation and Development Screening Information Data Set
World Health Organization

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This safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

Europe

Europe

Full process, including GHS and Transportation Wizards

EU SDS version information - EGHS

UL release date: 1 October 2020

GHS Revision 7